

ABSTRACT OF THE DISCLOSURE

5 A method of forming a polyurethane skin for an interior part of a vehicle having an in-mold coating. The in-mold coating composition is applied with an air assisted spray nozzle having an atomizing air stream that is heated to a temperature above ambient temperature. The heated air stream heats the in-mold coating composition as it is atomized and sprayed toward a forming surface by the spray nozzle. The layer of polyurethane is then applied over the in-mold coating layer to form a polyurethane skin. A heater heats compressed air before the compressed air is provided to the spray gun.